

SURFACE INSTRUMENTATION

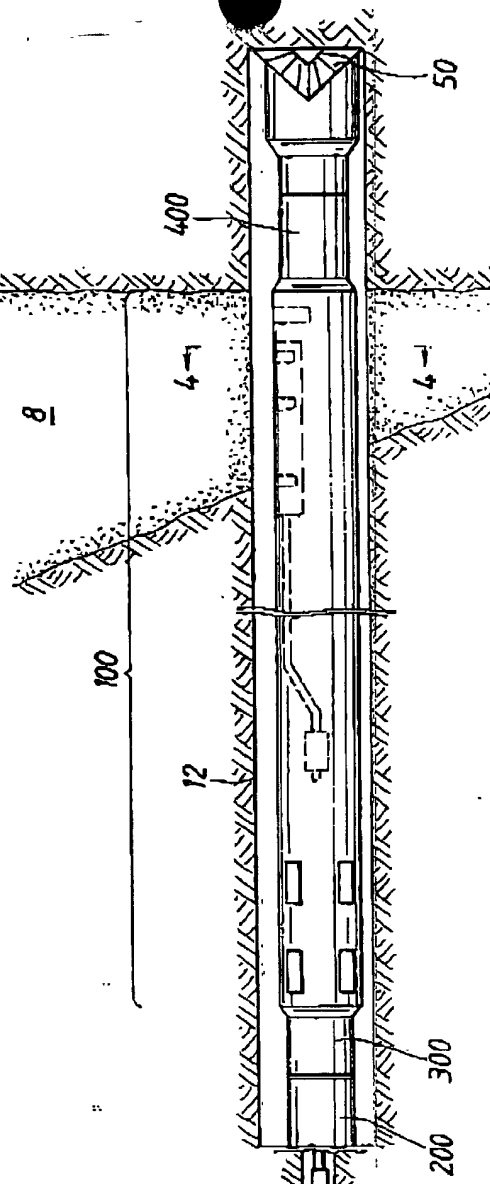


FIG. 3A

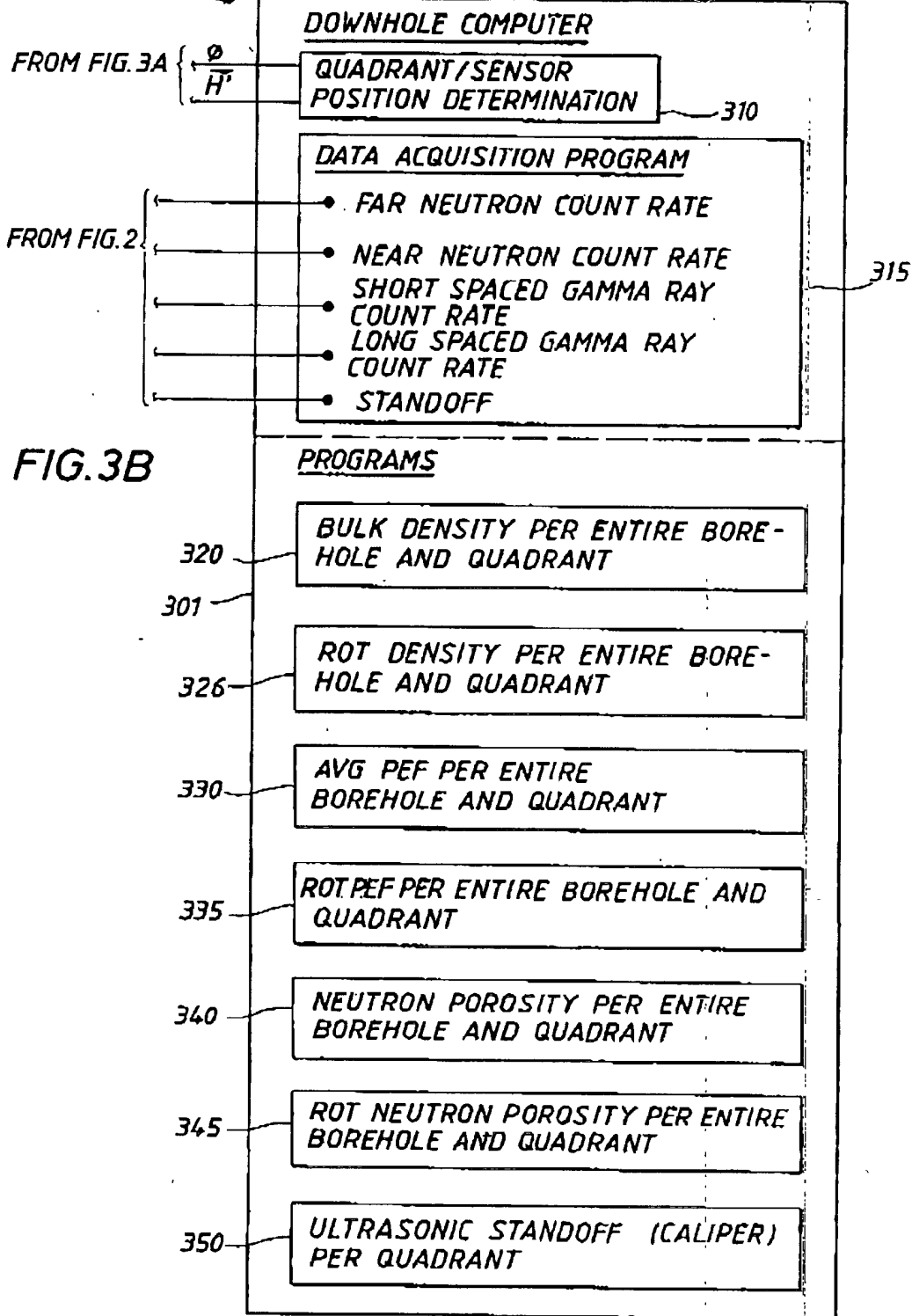


FIG. 4A

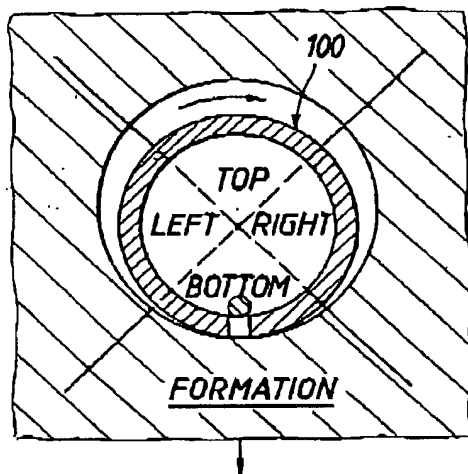


FIG. 4B

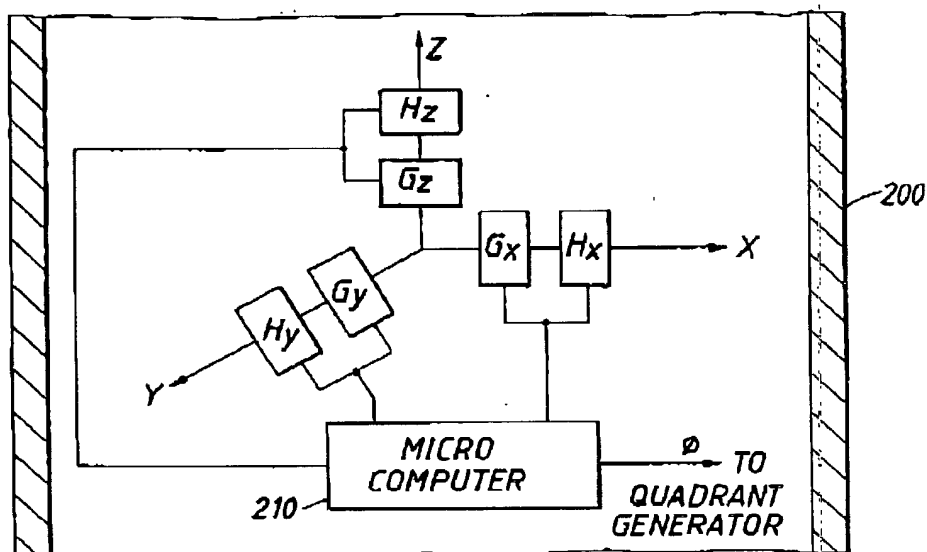
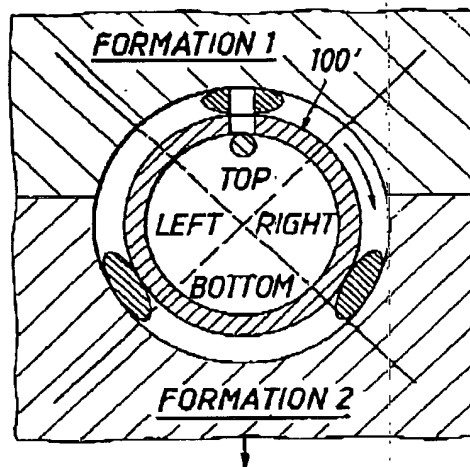


FIG. 5A

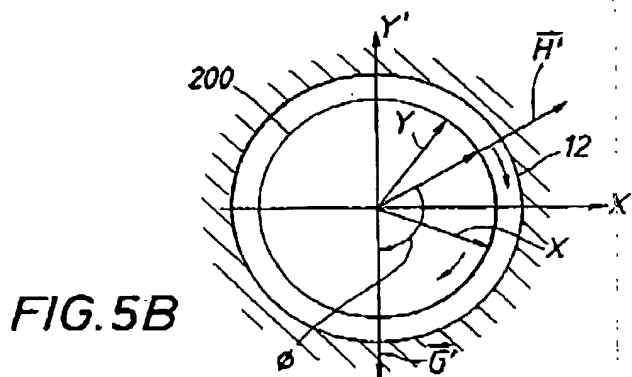


FIG. 5B

FIG. 6A

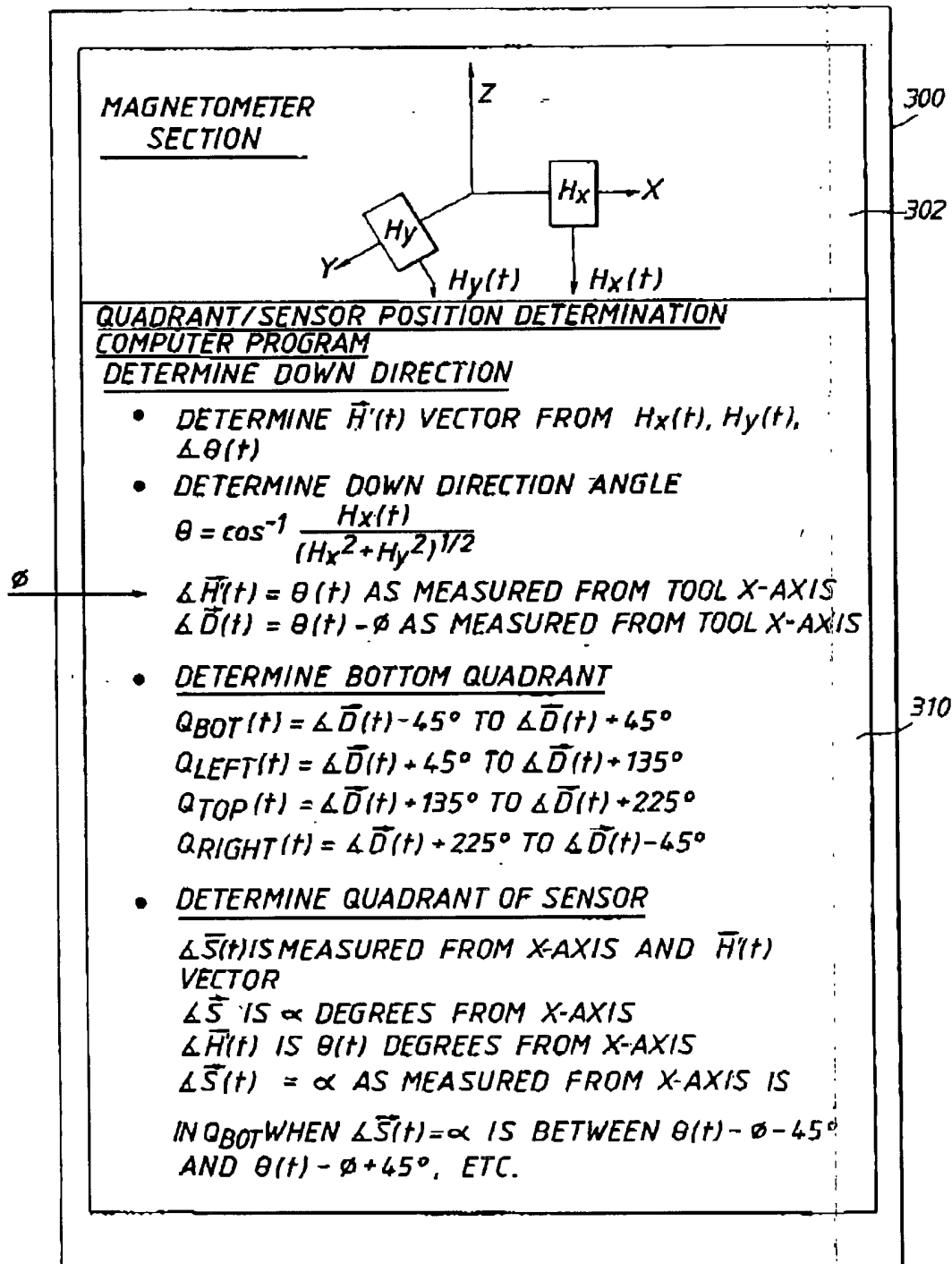


FIG. 6B

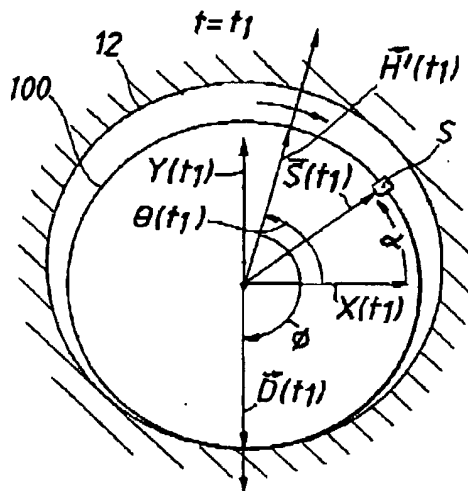


FIG. 6C

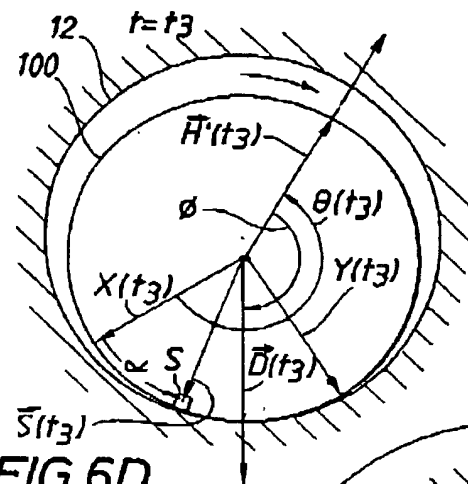
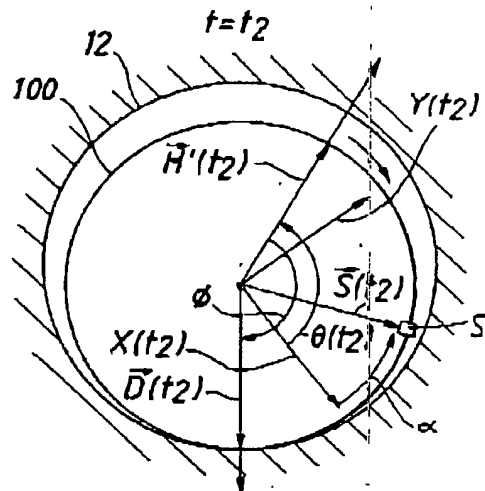


FIG. 6D

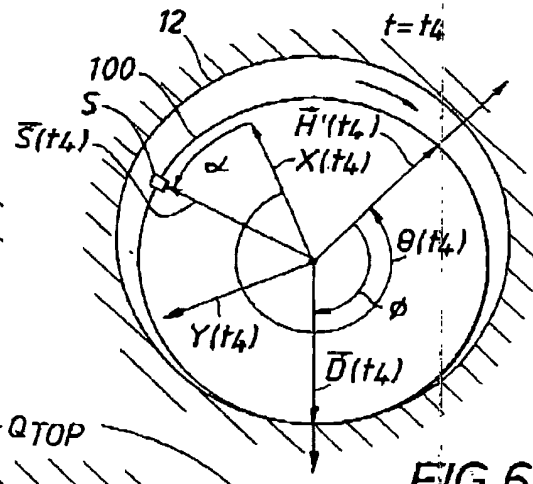


FIG. 6E

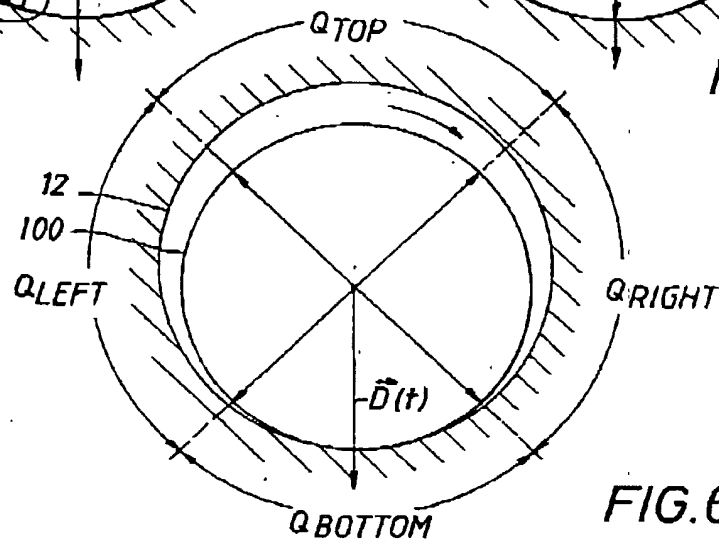


FIG. 6F

FIG. 7A

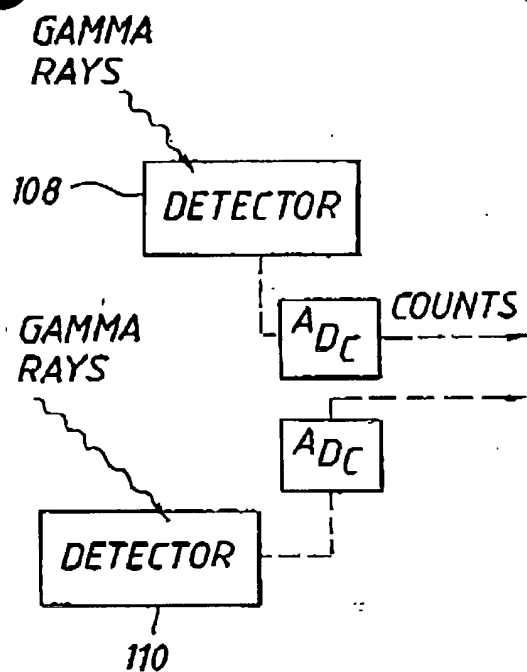


FIG. 7B

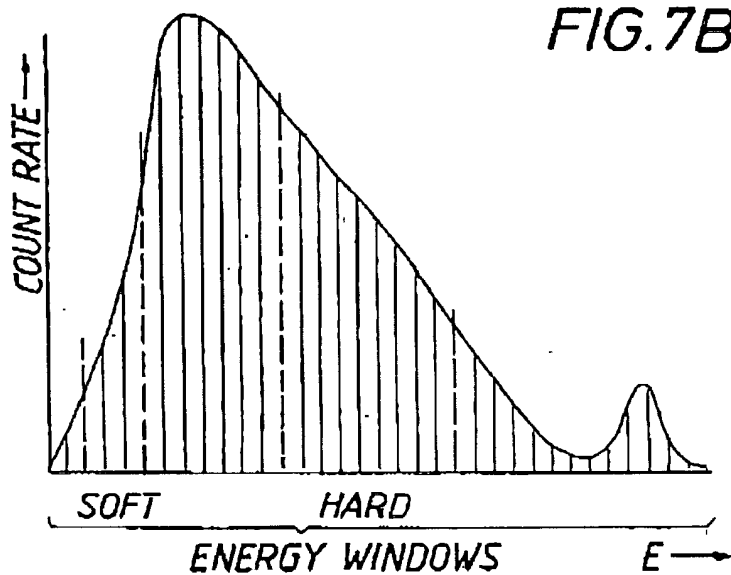


FIG.8

315

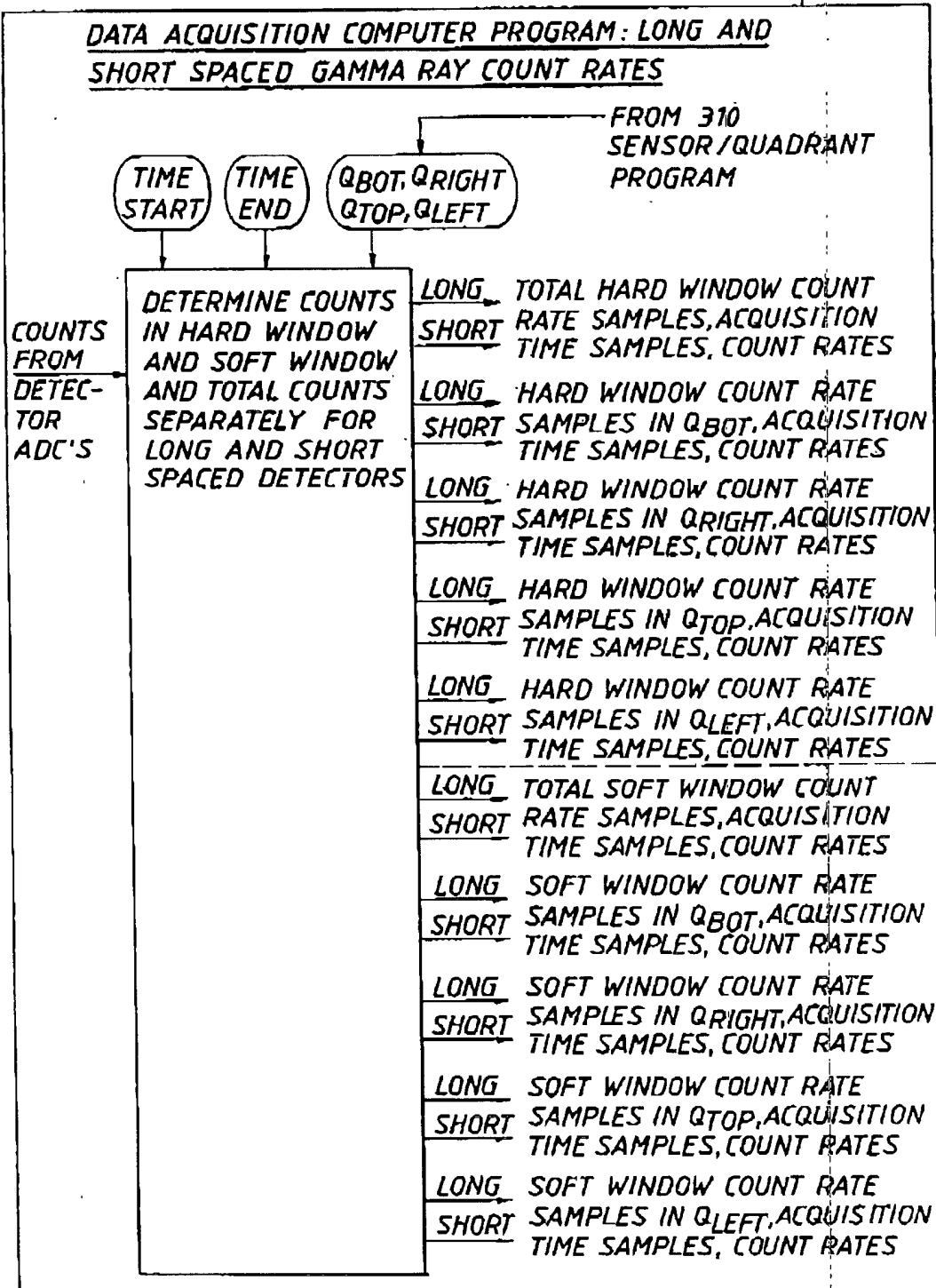


FIG. 9

320

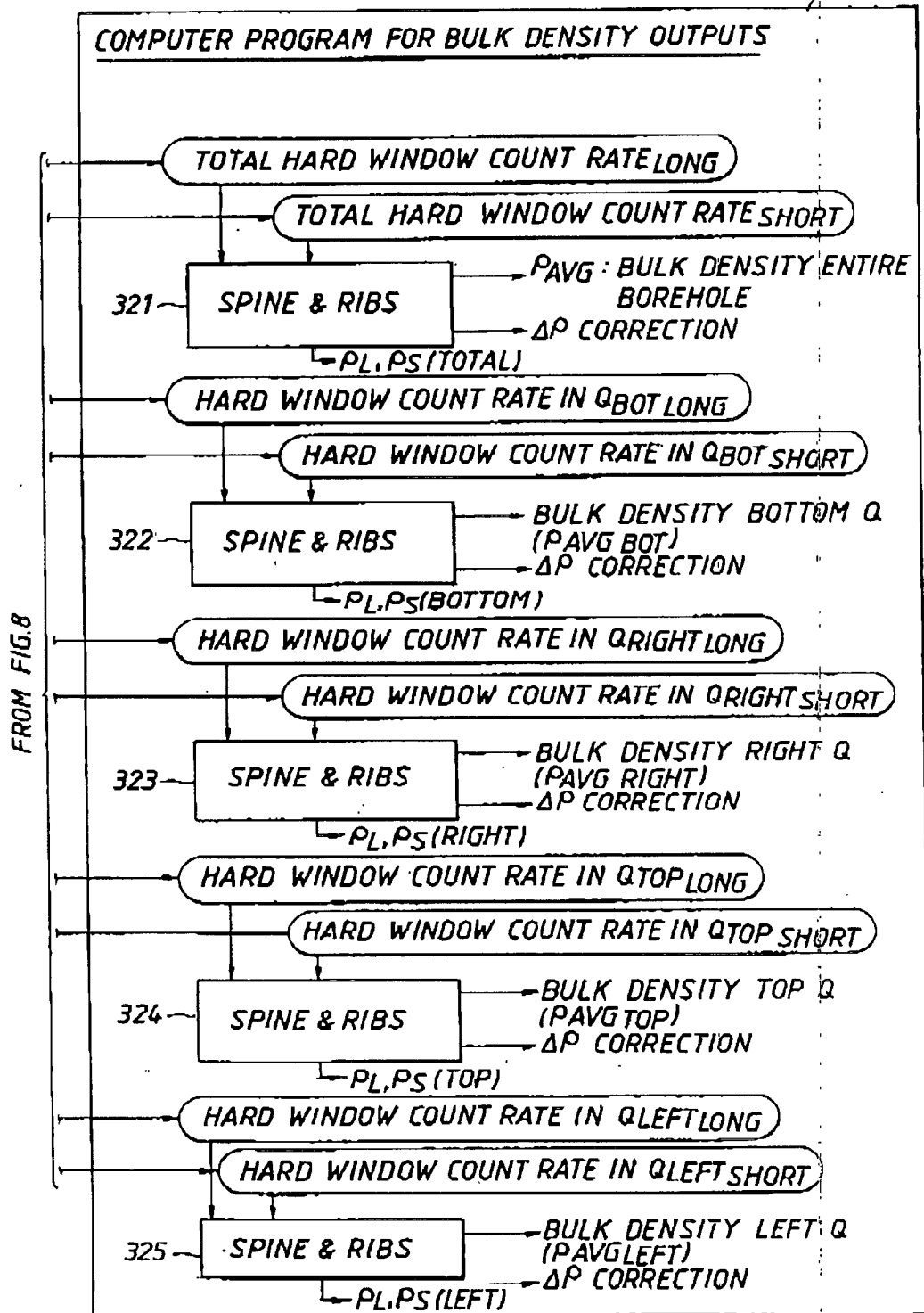


FIG. 10A-1

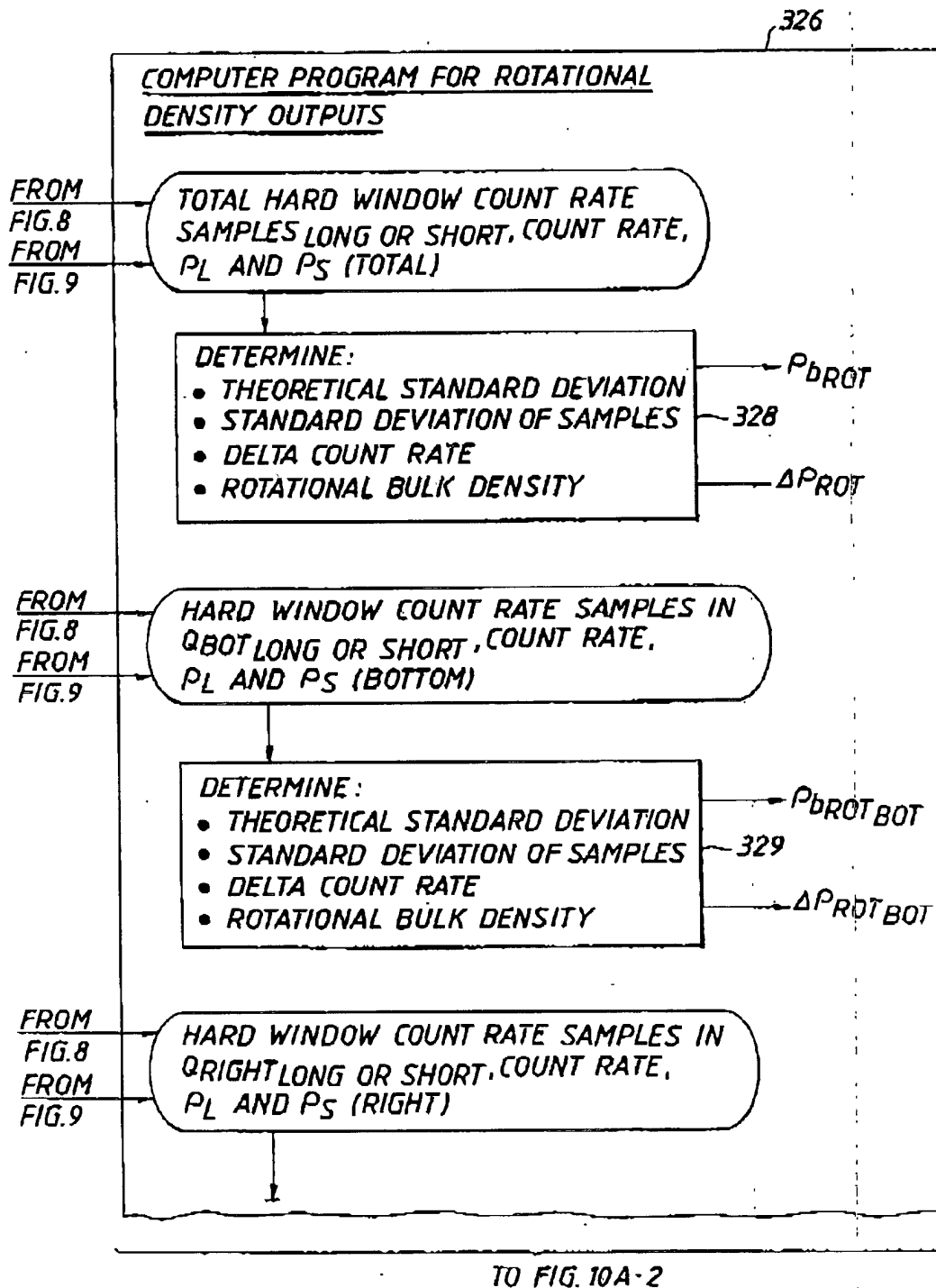
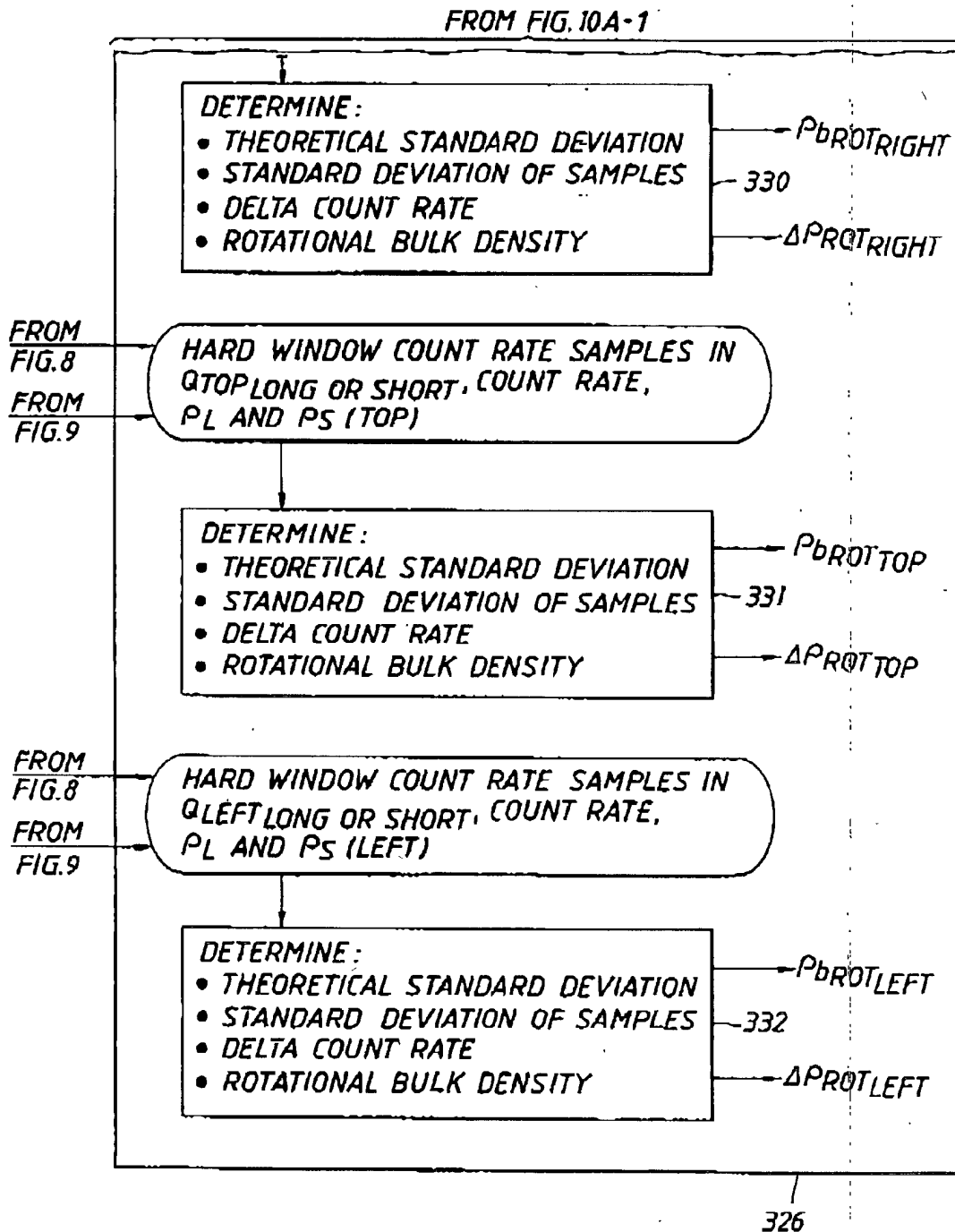


FIG.10A-2



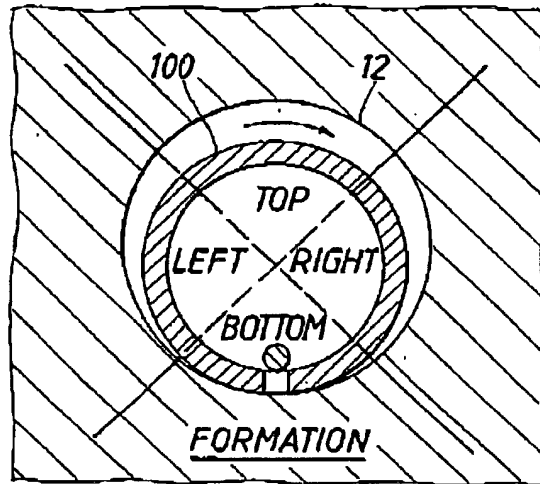


FIG. 10B

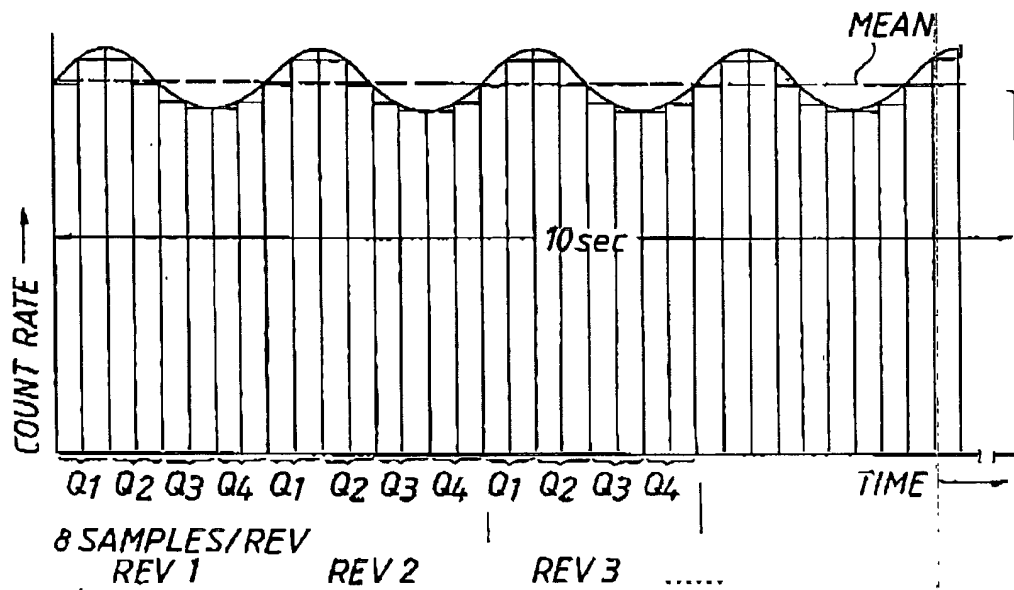
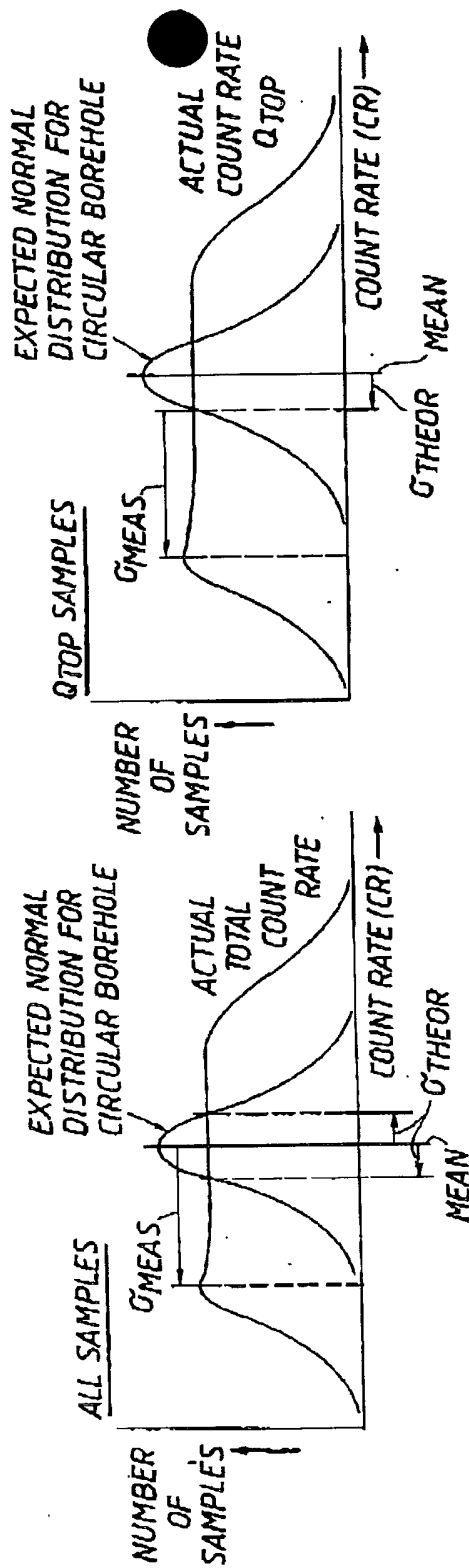


FIG. 10C



$$\Delta CR = \sqrt{G^2 MEAS - G^2 THEOR}$$

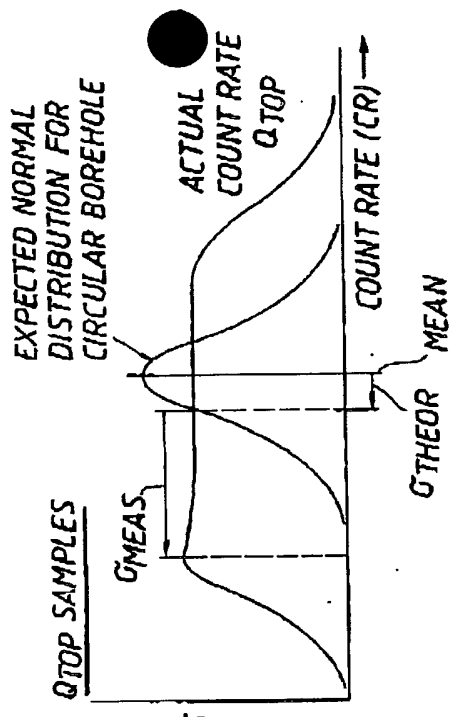
$$\Delta PROT = (ds) \left[\ln \left(\frac{CR + \Delta CR}{CR - \Delta CR} \right) \right]$$

$$P_{bROT} = DPL * EPS + F \Delta PROT$$

$$P_L = \text{LONG SPACING DENSITY}$$

$$P_S = \text{SHORT SPACING DENSITY}$$

FIG.10D-1



$$\Delta CR_{TOP} = \sqrt{G^2 MEAS_{TOP} - G^2 THEOR_{TOP}}$$

$$\Delta PROT_{TOP} = (ds) \left[\ln \left(\frac{CR_{TOP} + \Delta CR_{TOP}}{CR_{TOP} - \Delta CR_{TOP}} \right) \right]$$

$$P_{bROT_{TOP}} = DPL_{TOP} * EP_{STOP} + F \Delta PROT_{TOP}$$

$$P_{L_{TOP}} = \text{LONG SPACING DENSITY}_{TOP}$$

$$P_{S_{TOP}} = \text{SHORT SPACING DENSITY}_{TOP}$$

FIG.10D-2

FIG. 11A

330

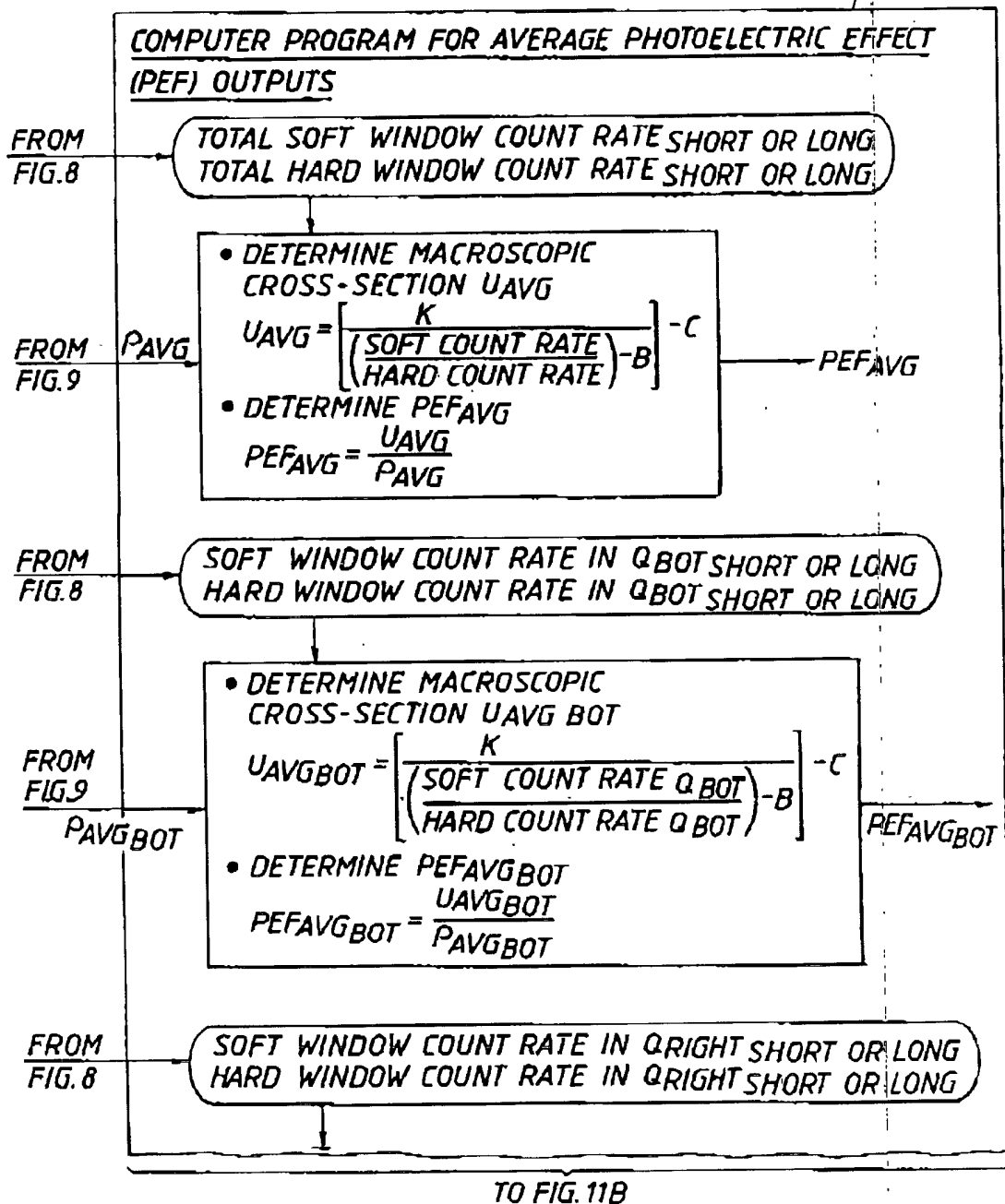


FIG. 11B

FROM FIG. 11A

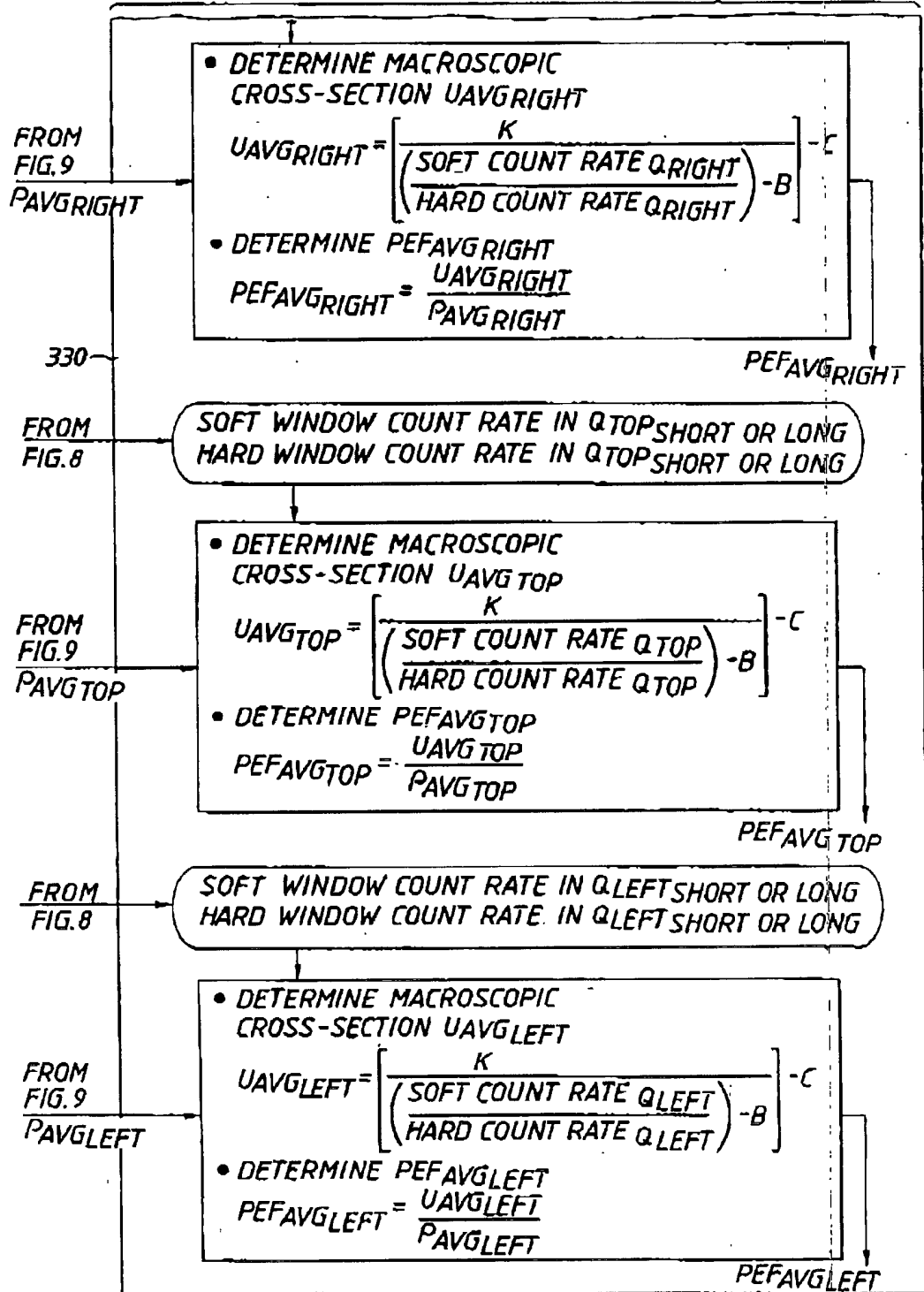


FIG. 12A

335

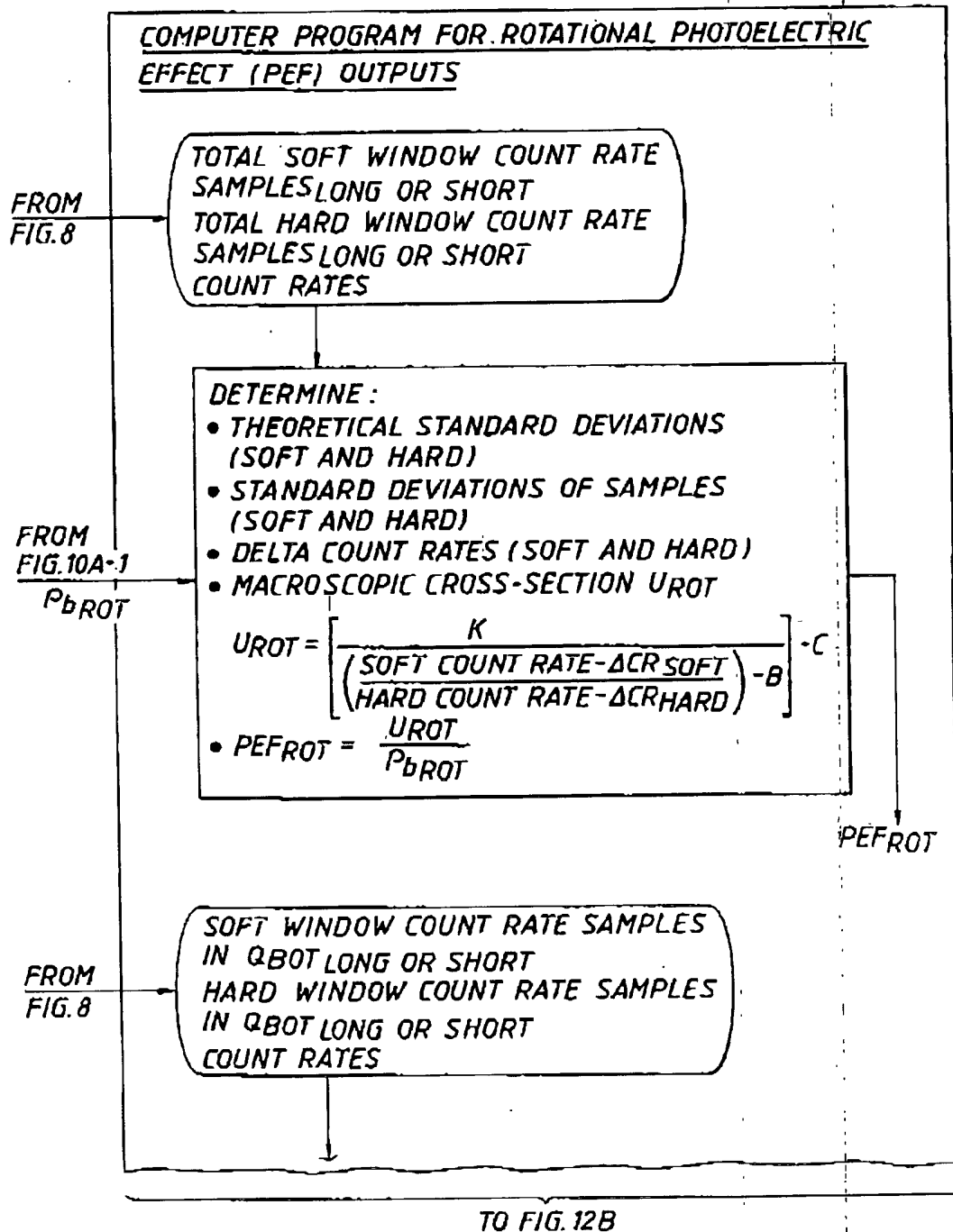


FIG. 12A

FROM FIG. 12A

FROM
FIG. 10A-1 $P_{bROTBOT}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION U_{ROTBOT}

$$U_{ROTBOT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^B} \right]^{-C}$$

335

- $PE_{FROTBOT} = \frac{U_{ROTBOT}}{P_{bROTBOT}}$

 $PE_{FROTBOT}$ FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{RIGHTLONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{RIGHTLONG}$ OR SHORT
COUNT RATES

FROM
FIG. 10A-2 $P_{bROTRIGHT}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION $U_{ROTRIGHT}$

$$U_{ROTRIGHT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^B} \right]^{-C}$$

- $PE_{FROTRIGHT} = \frac{U_{ROTRIGHT}}{P_{bROTRIGHT}}$

 $PE_{FROTRIGHT}$ FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{TOPLONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{TOPLONG}$ OR SHORT
COUNT RATES

TO FIG. 12C

FIG. 12

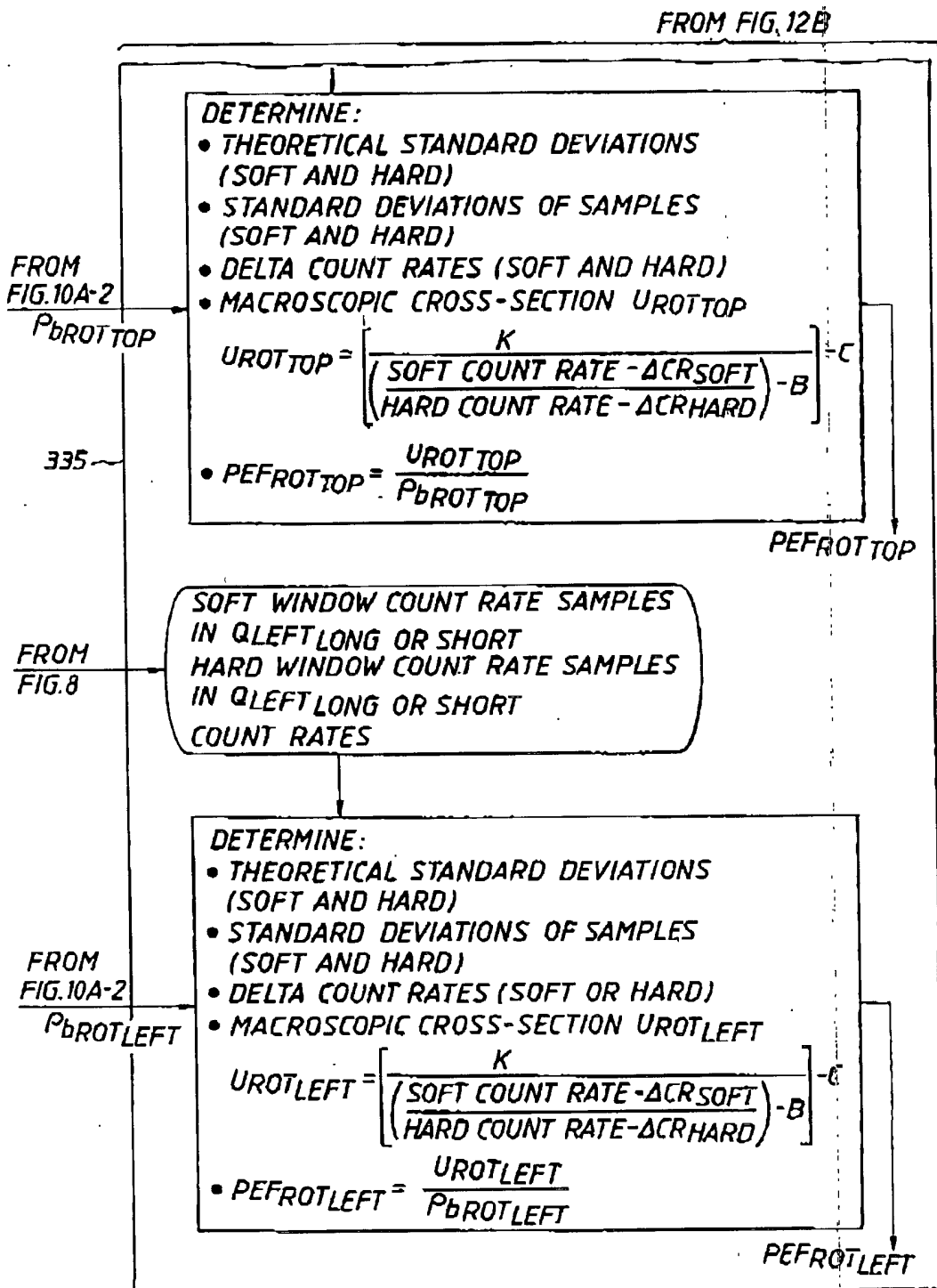


FIG. 12D

335

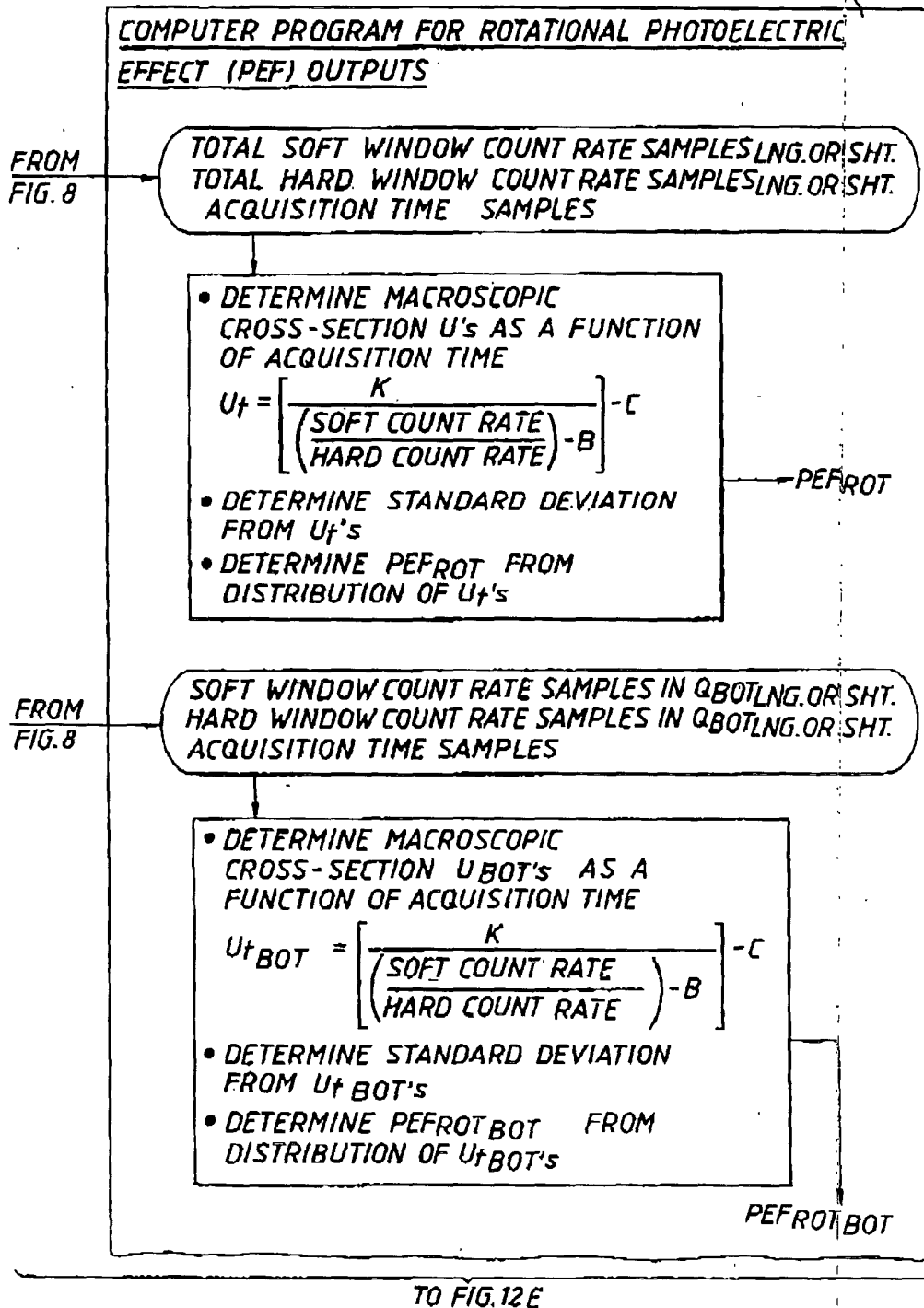


FIG. 12E

FROM FIG. 12D

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN Q_{RIGHT} LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN Q_{RIGHT} LNG. OR SHT.
ACQUISITION TIME SAMPLES

- DETERMINE MACROSCOPIC CROSS-SECTION U_{RIGHT}'s AS A FUNCTION OF ACQUISITION TIME

$$U_{\text{RIGHT}} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{RIGHT}'s
- DETERMINE PEFROT_{RIGHT} FROM DISTRIBUTION OF U_{RIGHT}'s

PEFROT_{RIGHT}FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN Q_{TOP} LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN Q_{TOP} LNG. OR SHT.
ACQUISITION TIME SAMPLES

- DETERMINE MACROSCOPIC CROSS-SECTION U_{TOP}'s AS A FUNCTION OF ACQUISITION TIME

$$U_{\text{TOP}} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{TOP}'s
- DETERMINE PEFROT_{TOP} FROM DISTRIBUTION OF U_{TOP}'s

PEFROT_{TOP}

TO FIG. 12F

FIG. 12F

FROM FIG. 12E

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN QLEFT LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN QLEFT LNG. OR SHT.
ACQUISITION TIME SAMPLES

335

- DETERMINE MACROSCOPIC CROSS-SECTION U_{LEFT} 's AS A FUNCTION OF ACQUISITION TIME

$$U_{LEFT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{LEFT} 's
- DETERMINE $PEFROT_{LEFT}$ FROM DISTRIBUTION OF U_{LEFT} 's

 $PEFROT_{LEFT}$

FIG. 13

350

FROM
FIG. 4A-B

COMPUTER PROGRAM FOR ULTRASONIC STANDOFF OUTPUTS

- RECORD STANDOFF AS A FUNCTION OF QUADRANT
- DEVELOP HISTOGRAM OF ALL STANDOFFS AND HISTOGRAM OF STANDOFFS PER QUADRANT
- DETERMINE $STANDOFF_{AVG}$,
 $STANDOFF_{MAX}$,
 $STANDOFF_{MIN}$
FOR EACH QUADRANT
- DETERMINE HOLE SHAPE:
HORIZONTAL DIAMETER
VERTICAL DIAMETER

H DIAMETER

V DIAMETER

FIG. 14A

340

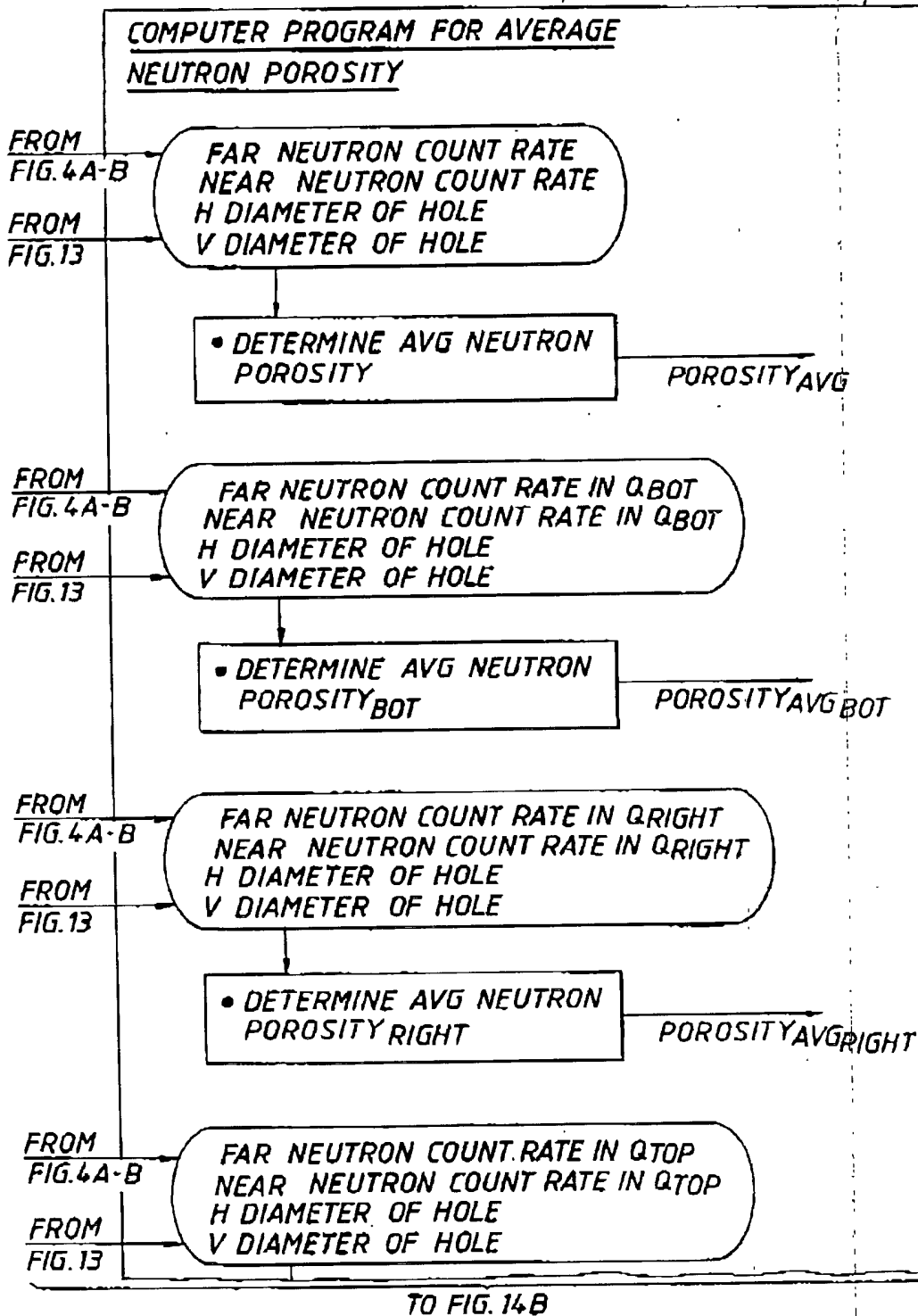


FIG. 14B

FROM FIG. 14A

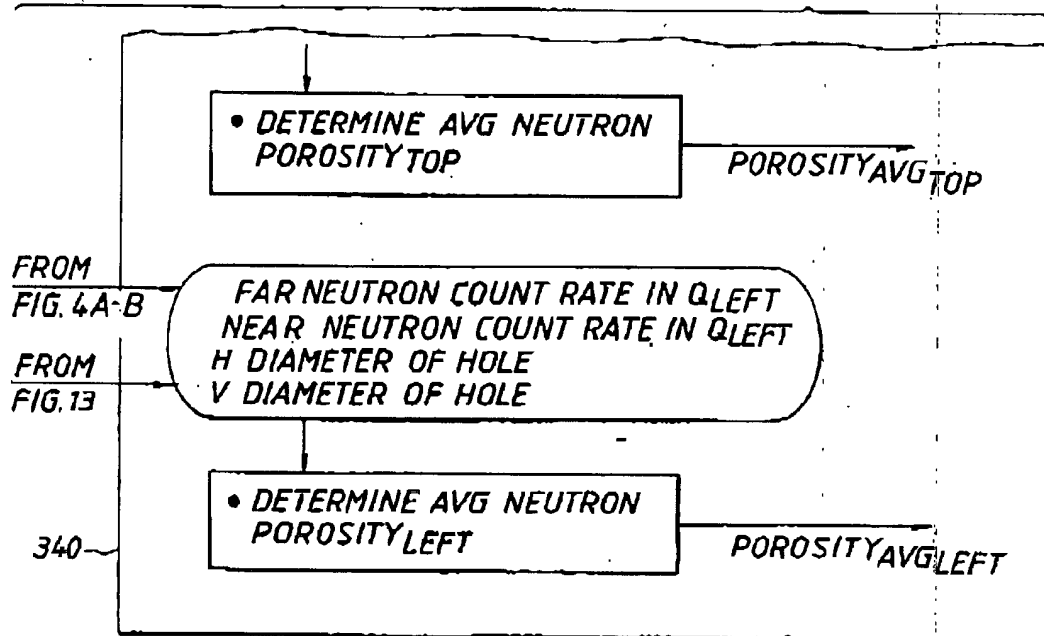


FIG. 15A

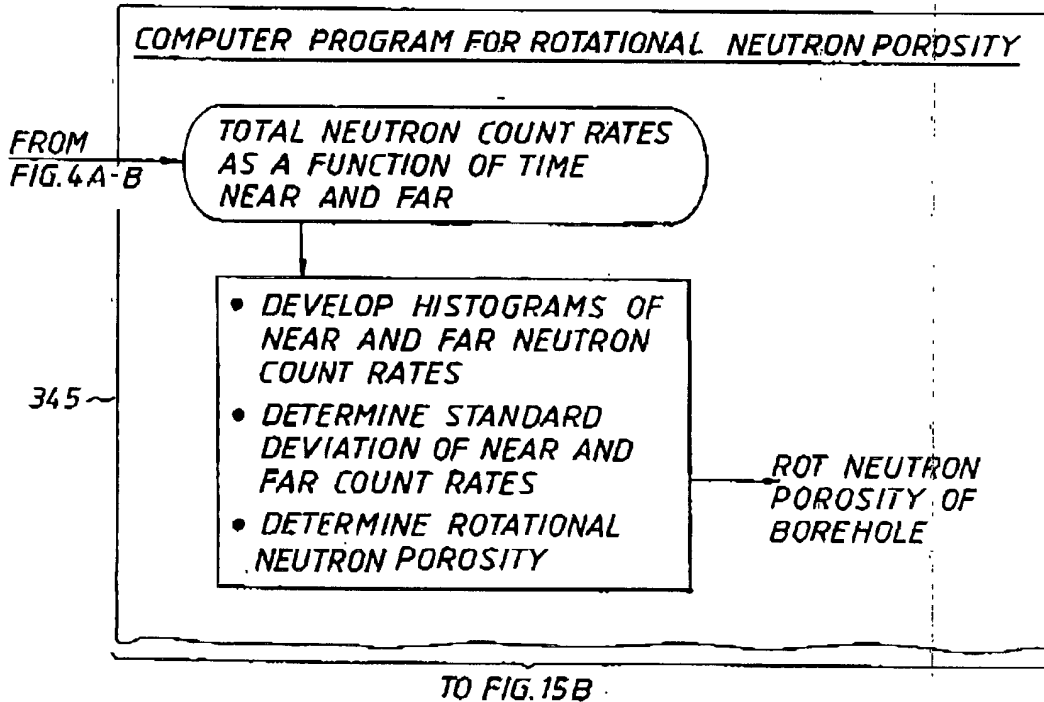


FIG.15B

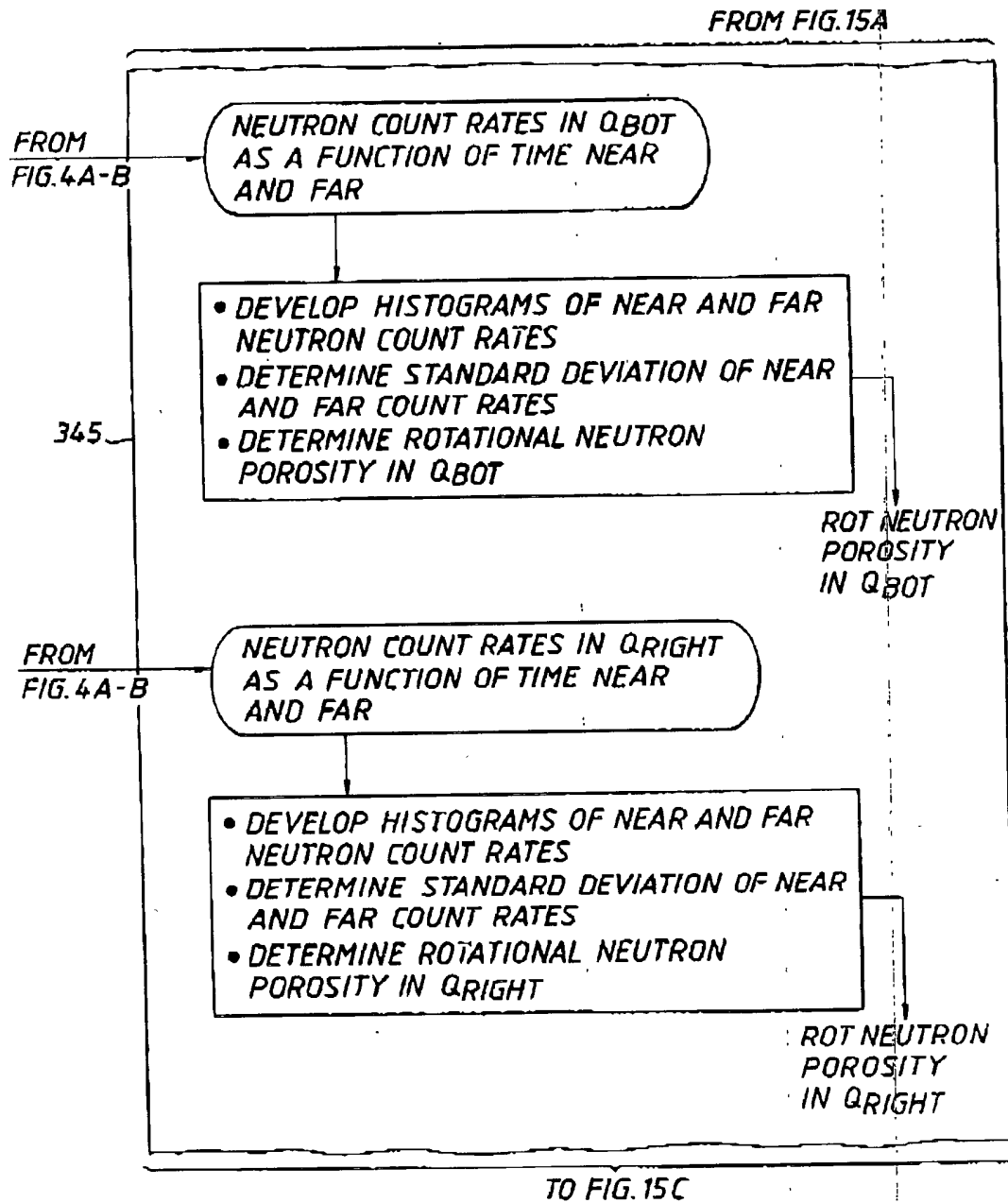
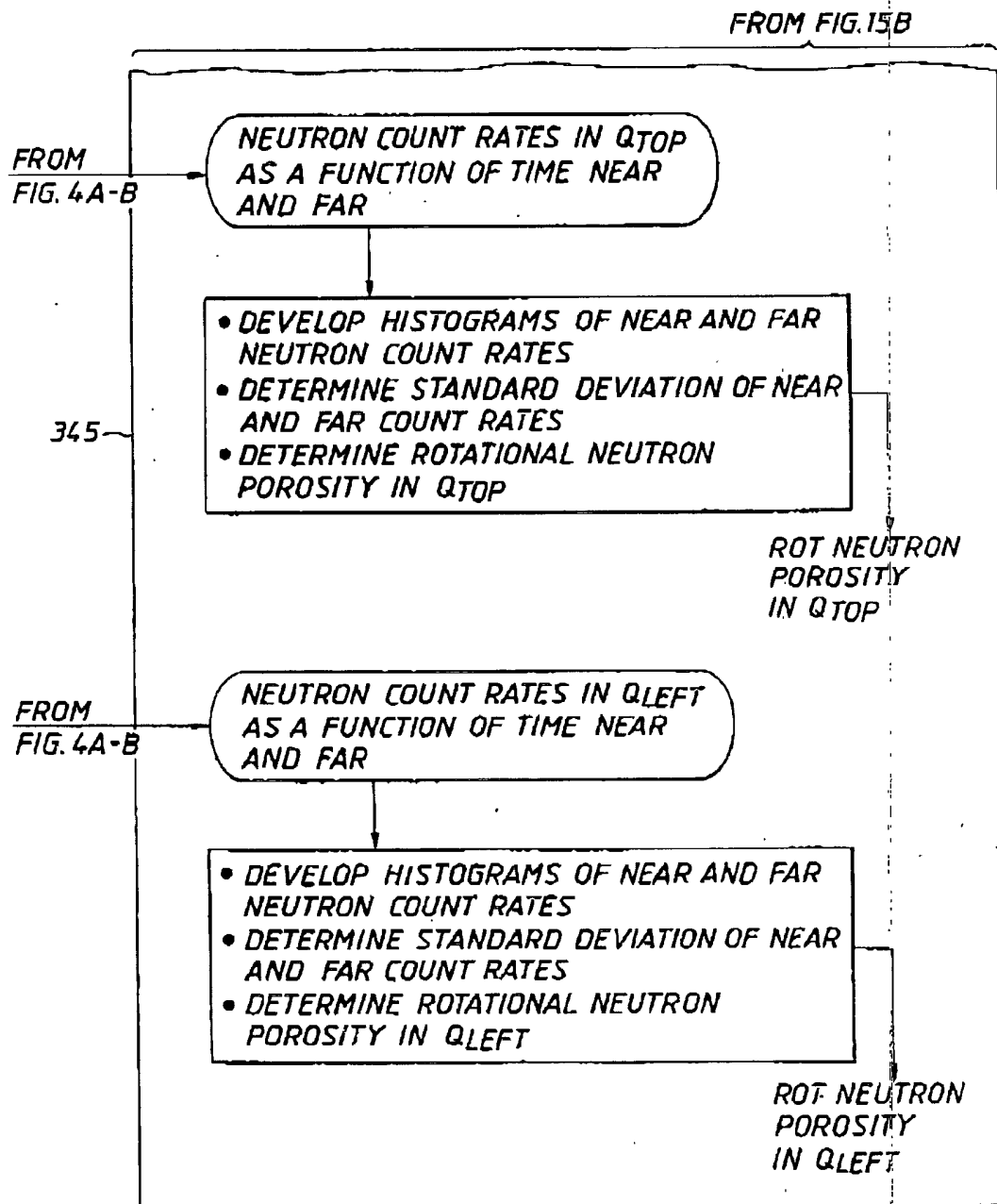


FIG. 15C



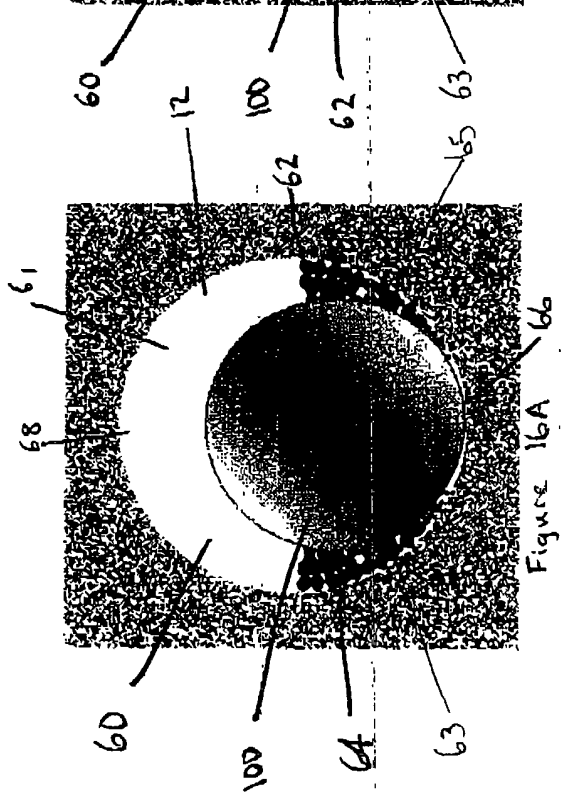
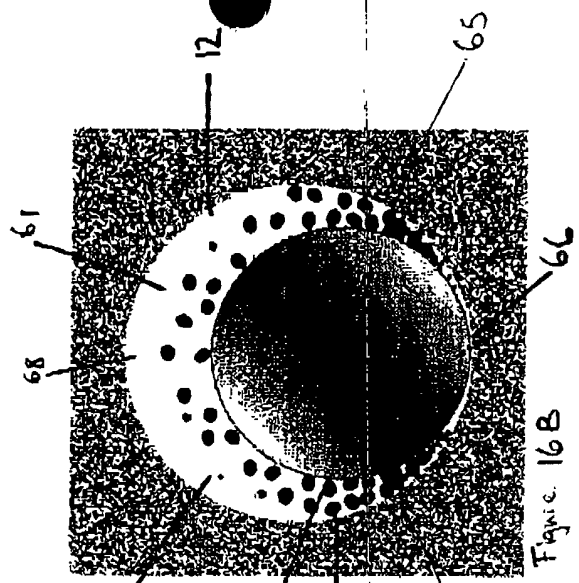


FIG. 16A

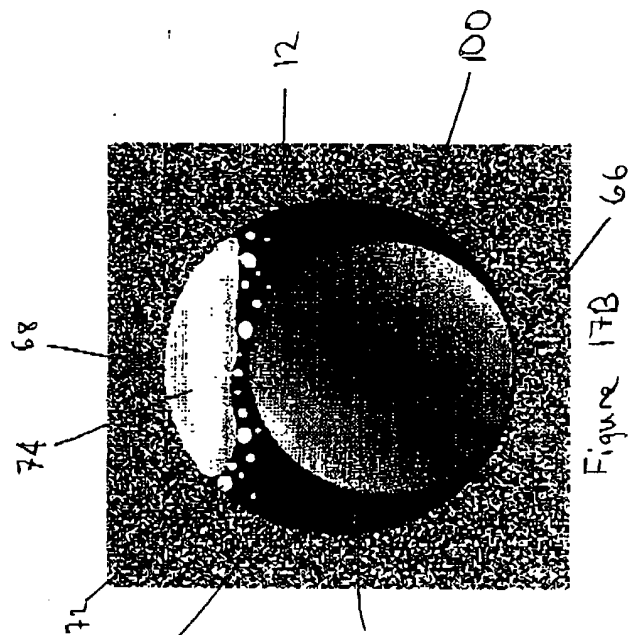


Figure 17B

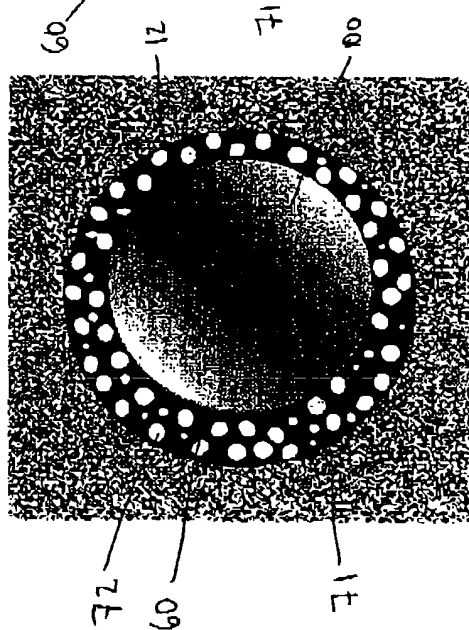


Figure 17A